



Contract manufacturing

- 📄 We manufacture for you: functional models, prototypes, unique pieces and small to medium-sized series according to drawings, sketches or samples
- 📄 We stand for fast order processing from A to Z
- 📄 We are also happy to handle entire projects from planning to the final product
- 📄 We enable flexible and short delivery times
- 📄 We have high quality standards for your and our products
- 📄 We are supported by a large supplier network thanks to many years of cooperation
- 📄 We are open to all material groups
- 📄 Our own engineering office is equipped with 3 NC-CAD workstations
- 📄 We have a state-of-the-art feature CAM at our disposal for programming
- 📄 We have our own locksmithery and industrial paint shop with qualified personnel
- 📄 We also assemble components
- 📄 With our vacuum plates we also offer various sheet of metal and plastic processing

Machining - Milling

IBARMIA ZVH 48 multiprocess



Technical data

	5-axis simultaneous machining
	Milling/turning centre
	800mm rotary table with Dittel balancing system
	Axis travels: X - > 3'000mm Y - > 1'000mm Z - > 900mm
	Heidenhain TNC 640
	Spindle HSK-A63 with 12'000 rpm
	Partition wall for shuttle operation
	Max. C-axis speed: 500 rpm
	Max. table load: 1'000 kg/m ²
	Tool magazine with 60 spaces
	Cycle for gear cutting of large gears

MATEC 30 HV/K with robot












Technical data

	5-axis simultaneous machining
	Diameter rotary table: 630mm
	Axis travels: X - > 1'500mm Y - > 800mm Z - > 1'100mm (vertical: 0 - 975mm / horizontal: 195 - 1'100mm)
	Heidenhain iTNC 530
	Spindle HSK-A63 with 12'000 rpm
	Max. C-axis speed: 80 rpm
	Max. table load: 1'200 kg
	Tool magazine: internal = 48 spaces / external = 210 spaces
	Automation: Cellro
	Total number of pallets: 40 pieces
	Pallet dimensions: 400x400 / 500x500 / 500x600 / 600x800mm
	Working area automation: 600x600x1'010mm (400x400 / 500x500 pallet) 750x600x800mm (500x600 / 600x800 pallet)

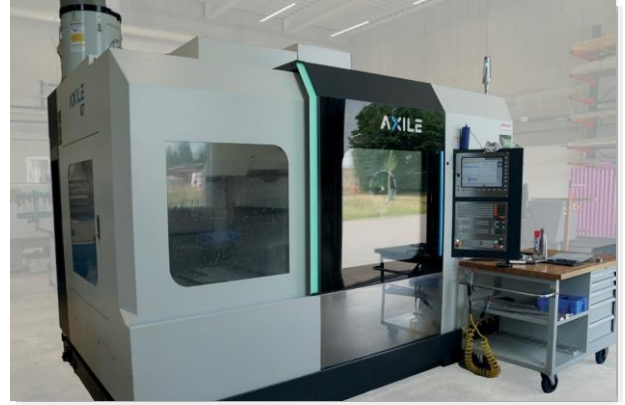
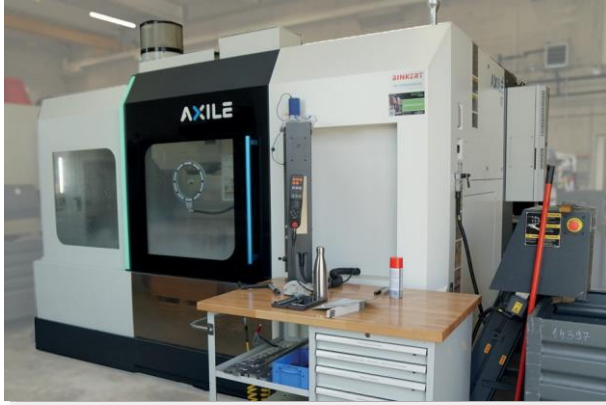
MATEC 30 HV/K



Technical data

	5-axis simultaneous machining
	Diameter rotary table: 630mm
	Axis travel: X - > 1'300mm Y - > 600mm Z - > 675mm
	Heidenhain iTNC 530
	Spindle HSK-A63 with 12'000 rpm
	Max. C-axis speed: 80 rpm
	Max. table load: 1000 kg
	Tool magazine with 48 spaces
	Attachable vacuum plate: 740x740mm

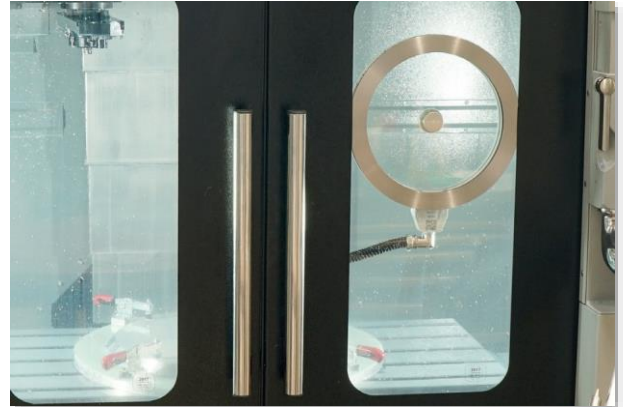
AXILE V7










Technical data

	3-axis milling machine
	Axis travel: X - > 1'200mm Y - > 730mm Z - > 650mm
	Heidenhain TNC 640
	Spindle HSK-A63 with 15'000 rpm
	Rapid traverse x/y/z: 40m/min
	Max. table load: 1'000 kg/m ²
	Tool magazine with 40 spaces

HURCO VMX 30i



Technical data

	3-axis milling machine
	Attachable 4th axle
	Axis travel: X - > 760mm Y - > 508mm Z - > 610mm
	Table load: 1'360 kg
	Spindle BT40 with 12'000 rpm
	Tool magazine with 40 spaces
	Attachable vacuum plate: 400x600mm

FADAL VMC15XT



Technical data

	3-axis milling machine
	Attachable 4th axle
	Spindle BT40 with 9'000 rpm
	Axis travel: X - > 700mm Y - > 400mm Z - > 500mm
	Table load: 500 kg

We hope that our offer will appeal to you and can already assure you of reliable and fast processing of your order!







Do not hesitate to contact us at
lohnfertigung@inducta.ch | T. +41 33 336 12 12
Contact person | Adrian Ruef, Head of Mechanics

Machining - Turning

Victor Taichung Vturn II-16



Technical data

	Manual guide/programming
	Tool turret with 12x VDI 30 tool stations
	Driven tools
	Collet chuck ER48 and three-jaw chuck 150mm
	Spindle aperture 40mm
	LNS bar feeder

Lathe WEILER E35 – cycle controlled



Technical data

	Max. turning diameter: 310mm
	Max. turning length: 950mm
	Max. workpiece weight: 900 kg
	Spindle speed: 4 - 3'000 rpm
	Spindle aperture: 54mm

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Conventional machines

Pneumatic press

 | 25 tonnes



Radial- and segment riveting machine



Fehlmann Piccomax 51 TNC
(pillar drilling machine)



Colchester Triumph 2500
(lathe)











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Locksmithery



Competences

	We carry out general locksmith and metal construction work
	Specialized in the production of complex aluminium, steel and chrome steel housings (2-3mm sheet metal)
	Metal and steel construction work
	Stud welding
	Welding processes MAG and TIG
	Large material store
	Material cuts up to 4m
	Glass bead blasting

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Industrial paint shop



Competences

	2 work areas (separable cabin)
	Dimension of the entire work area: 3x5m
	Any RAL and NCS colour available (tinting according to sample possible)
	Clear varnishing of aluminium

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Assembly



Competences

	2 work areas: assembly large and small pieces
	Horizontal and vertical assemblies
	Indoor crane 3.2t / truck access
	Specialized in prototype construction through to complex component assembly

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